

**Amendments to the Specification:**

Please amend paragraph [0008] as follows:

[0008] With respect to the above-mentioned device, this objective is attained with the characteristics of the present invention of Claim 1. According to these characteristics, a device of the initially cited type is equipped with a rotatable pair of cylinders that causes a correcting rotation of the material web about its longitudinal axis in such a way that the underside of the material web once again correctly point downward.

Please amend paragraph [0021] as follows:

[0021] With respect to constructive considerations, the rotatable pair of cylinders and the rotating device may respectively form part of a slide that is displaced on the frame. The drive of the rotating device, the slide and the cylinders of the pairs of cylinders that can be moved into an open and a closed position may be realized with servomotors, particular a.c. servomotors. The detection device could transmit signals and commands for controlling the motion sequences to the servomotors via SPS or PC. With respect to the method, the above-mentioned objective is attained with the characteristics of the present invention Claim 29. According to these characteristics, a method of the initially cited type is carried out, particularly by utilizing the device according to the invention described in Claim 1, in such a way that the material web is turned by means of a rotatable pair of cylinders.